



September 29, 2015

Tom Moe USS Corporation P.O. Box 417 Mountain Iron, MN 55768

RE: Project: NPDES-Line 3 Wkly Pace Project No.: 1253003

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on September 09, 2015. The results relate only to the samples included in this report. Results reported herein conform to the most current TNI standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Heather R Zika

Haller Zto

heather.zika@pacelabs.com

Project Manager

Enclosures

cc: Terri Sabetti, Northeast Technical





Pace Analytical www.pacelabs.com

315 Chestnut Street Virginia, MN 55792 (218) 742-1042

CERTIFICATIONS

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792 Alaska Certification #MN01084 Arizona Department of Health Certification #AZ0785 Minnesota Dept of Health Certification #: 027-137-445

North Dakota Certification: # R-203

Wisconsin DNR Certification #: 998027470 WA Department of Ecology Lab ID# C1007 Nevada DNR #MN010842015-1

Oklahoma Department of Environmental Quality





SAMPLE SUMMARY

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

Lab ID	Sample ID	Matrix	Date Collected	Date Received	
1253003001	WS-002 Scrubber Make-up	Water	09/09/15 08:50	09/09/15 12:55	
1253003002	WS-003 Thickner Overflow	Water	09/09/15 08:45	09/09/15 12:55	

(218) 742-1042



SAMPLE ANALYTE COUNT

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1253003001	WS-002 Scrubber Make-up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1253003002	WS-003 Thickner Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V



ANALYTICAL RESULTS

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

Date: 09/29/2015 09:11 AM

Sample: WS-002 Scrubber Make	-up Lab ID:	1253003001	Collected	d: 09/09/1	5 08:50	Received: 09/	09/15 12:55 Ma	atrix: Water	
			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA	200.7 Prepa	aration Meth	nod: EP	A 200.7			
Calcium, Dissolved	89.8	mg/L	0.50	0.029	1	09/14/15 14:14	09/15/15 13:27	7440-70-2	
Magnesium, Dissolved	212	mg/L	0.50	0.067	1	09/14/15 14:14	09/15/15 13:27	7439-95-4	
Total Hardness, Dissolved	1100	mg/L	10.0	5.0	1	09/14/15 14:14	09/15/15 13:27		
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Sulfate	779	mg/L	20.0	0.89	10		09/18/15 03:17	14808-79-8	
Sample: WS-003 Thickner Overf	low Lab ID:	1253003002	Collected	d: 09/09/1	5 08:45	Received: 09/	09/15 12:55 Ma	atrix: Water	
Sample: WS-003 Thickner Overf	low Lab ID:	1253003002	Collected Report	d: 09/09/1	5 08:45	Received: 09/	09/15 12:55 Ma	atrix: Water	
Sample: WS-003 Thickner Overford Parameters	low Lab ID:	1253003002 Units		d: 09/09/1:	5 08:45 DF	Received: 09/	09/15 12:55 Ma	etrix: Water CAS No.	Qual
Parameters	Results		Report Limit	MDL	DF	Prepared			Qual
Parameters 200.7 MET ICP, Lab Filtered	Results	Units	Report Limit	MDL	DF	Prepared		CAS No.	Qual
·	Results Analytical	Units Method: EPA 2	Report Limit 200.7 Prepa	MDL aration Meth	DF nod: EP	Prepared A 200.7	Analyzed	CAS No.	Qual
Parameters 200.7 MET ICP, Lab Filtered Calcium, Dissolved	Results Analytical 1090	Units Method: EPA 2 mg/L	Report Limit 200.7 Prepa	MDLaration Meth	DF nod: EP/	Prepared A 200.7 09/14/15 14:14	Analyzed 09/15/15 14:20	CAS No.	Qual
Parameters 200.7 MET ICP, Lab Filtered Calcium, Dissolved Magnesium, Dissolved	Analytical 1090 ND 2730	Units Method: EPA 2 mg/L mg/L	Report Limit 200.7 Prepa 50.0 50.0 1000	MDL aration Meth 2.9 6.7	DF nod: EP/ 100 100	Prepared A 200.7 09/14/15 14:14 09/14/15 14:14	Analyzed 09/15/15 14:20 09/15/15 14:20	CAS No.	Qual

(218) 742-1042



QUALITY CONTROL DATA

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

Date: 09/29/2015 09:11 AM

QC Batch: MPRP/5826 Analysis Method: EPA 200.7

QC Batch Method: EPA 200.7 Analysis Description: 200.7 MET Dissolved

Associated Lab Samples: 1253003001, 1253003002

METHOD BLANK: 246410 Matrix: Water

Associated Lab Samples: 1253003001, 1253003002

ParameterUnitsBlank ResultReporting LimitAnalyzedQualifiersCalcium, Dissolvedmg/LND0.5009/15/15 12:11

Magnesium, Dissolved mg/L ND 0.50 09/15/15 12:11

LABORATORY CONTROL SAMPLE: 246411

Spike LCS LCS % Rec Result Parameter Units Conc. % Rec Limits Qualifiers Calcium, Dissolved mg/L 50 51.6 103 85-115 Magnesium, Dissolved mg/L 50 50.9 102 85-115

MATRIX SPIKE & MATRIX SPIR	KE DUPLIC	CATE: 24641	2		246413							
			MS	MSD								
		1252819001	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Calcium, Dissolved	mg/L	42.2	50	50	92.0	93.3	99	102	70-130	1	20	
Magnesium, Dissolved	mg/L	23.3	50	50	71.9	74.3	97	102	70-130	3	20	

MATRIX SPIKE & MATRIX SPII	KE DUPLIC	CATE: 24641	4		246415							
			MS	MSD								
		1253024001	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Calcium, Dissolved	mg/L		50	50	72.1	72.6	102	103	70-130	1	20	
Magnesium, Dissolved	mg/L		50	50	145	147	100	104	70-130	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

(218) 742-1042



QUALITY CONTROL DATA

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

Date: 09/29/2015 09:11 AM

QC Batch: WETA/13713 Analysis Method: EPA 300.0

QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions

Associated Lab Samples: 1253003001, 1253003002

METHOD BLANK: 247930 Matrix: Water

Associated Lab Samples: 1253003001, 1253003002

Parameter Units Result Limit Analyzed Qualifiers

Sulfate mg/L ND 2.0 09/17/15 21:09

LABORATORY CONTROL SAMPLE: 247931

Spike LCS LCS % Rec Parameter Units Conc. Result % Rec Limits Qualifiers Sulfate mg/L 50 49.4 99 90-110

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 247932 247933

MS MSD 1253210004 Spike Spike MS MSD MS MSD % Rec Max Parameter Units Result Conc. Conc. Result Result % Rec % Rec Limits RPD RPD Qual Sulfate 500 90-110 0 20 mg/L 30.6 500 516 516 97 97

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 247934 247935

MS MSD MS MSD MS 1252969001 Spike Spike MSD % Rec Max Limits RPD Parameter Units Result Conc. Conc. Result Result % Rec % Rec RPD Qual Sulfate 18.3 50 50 68.2 68.1 100 100 90-110 0 20 mg/L

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALIFIERS

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

Date: 09/29/2015 09:11 AM

PASI-V Pace Analytical Services - Virginia

Virginia, MN 55792 (218) 742-1042



QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: NPDES-Line 3 Wkly

Pace Project No.: 1253003

Date: 09/29/2015 09:11 AM

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1253003001 1253003002	WS-002 Scrubber Make-up WS-003 Thickner Overflow	EPA 200.7 EPA 200.7	MPRP/5826 MPRP/5826	EPA 200.7 EPA 200.7	ICP/4564 ICP/4564
1253003001 1253003002	WS-002 Scrubber Make-up WS-003 Thickner Overflow	EPA 300.0 EPA 300.0	WETA/13713 WETA/13713		

CHAIN-OF-CUSTODY / Analytical Request Do MO#: 1253003

The Chain-of-Custody is a LEGAL DOCUMENT. All relevant fields must

En: HRZ Due Date: (

CLIENT: USS CORP

Due Date: 09/23/15 Page 10 of 11

DATE Signed: 9-9-15
January The
ACCEPTED BY JAFFILIATION DATE
×
x
Na2S2O3 Methanol Other Analyses Test LAB FILTERED: SO4 Lab FILTERED: Ca,Mg,Har
Preservatives
Requested Adalysis Filtered (VIII)
heather.zika@pacelabs.com,
CLIENT: USS CORP
19. Sept.

Pace Analytical*

hold, incorrect preservative, out of temp, incorrect containers)

Document Name: **Sample Condition Upon Receipt Form**

Document No.: F-VM-C-001-Rev.09 Document Revised: 23Feb2015 Page 1 of 1

Issuing Authority:

Pace Virginia, Minnesota Quality Office

Sample Condition Upon Receipt Client Name:			Project	W0#:1253003	
uss (symmattion					
Courier: Fed Ex UPS	USPS		Client		
☐Commercial ☐Pace	Other:			1253003	
Tracking Number:					(3/4) (1/2) J
Custody Seal on Cooler/Box Present?	No	Seals II	ntact?	Yes No Optional: Proj. Due Date:	Proj. Name:
Packing Material: Bubble Wrap Bubble Bag	s 🔲 N	one 🗓	Other:_	Temp Blank?	Yes No
Thermometer Used: 🗵 140792808	Type of	Ice: 🔯	Wet [Blue None Samples on ice, cooling p	process has begun
Cooler Temp Read °C: 0,7 Cooler Temp Co	rrected °	c: (,	Ď.	Biological Tissue Frozen?	□No Ma
Temp should be above freezing to 6°C Correction Factor				Initials of Person Examining Contents: 9/9//	5 ws
Chain of Custody Present?	Yes	□No	□N/A	1.	
Chain of Custody Filled Out?	∑Yes	□No	□N/A	2.	
Chain of Custody Relinquished?	Yes	□No	□N/A	3.	
Sampler Name and Signature on COC?	X Yes	□No	□n/a	4.	
Samples Arrived within Hold Time?	▼ Yes	□No	□n/a	5.	
Short Hold Time Analysis (<72 hr)?	□Yes	∭No	□N/A	6.	
Rush Turn Around Time Requested?	∐Yes	 ₩0	_□N/A	7.	
Sufficient Volume?	▼ Yes	□No	□N/A	8.	
Correct Containers Used?	Yes	□No	□N/A	9.	
-Pace Containers Used?	Yes	□No	□n/a		
Containers Intact?	Yes	□No	□n/a	10.	
Filtered Volume Received for Dissolved Tests?	∇ Yes	□No	□N/A	11. Note if sediment is visible in the dissolved conta	iners.
Sample Labels Match COC?	Yes	□No	□N/A	12.	
-Includes Date/Time/ID/Analysis Matrix:		_			
All containers needing acid/base preservation will be checked and documented in the pH logbook.	□Yes	∏No	Ø∂N/A	See pH log for results and additional p	preservation
Headspace in Methyl Mercury Container	Yes	□No	₩/N/A	13.	
Headspace in VOA Vials (>6mm)?	□Yes	□No	∑ N/A	14.	
Trip Blank Present?	□Yes	□No	[ON/A	15.	
Trip Blank Custody Seals Present?	□Yes	□No	XN/A		
Pace Trip Blank Lot # (if purchased):					
CLIENT NOTIFICATION/RESOLUTION	•			Field Data Required? Yes	No
Person Contacted:				ate/Time:	
Comments/Resolution:					
					
·					·
			_		
FECAL WAIVER ON FILE Y N		TEM	PFRATII	E WAIVER ON FILE Y N	
1		1 [-14]	LINATO		
Project Manager Review:	PI	hen		Date: 9-10-15	
Note: Whenever there is a discrepancy affecting North Carolina hold, incorrect preservative, out of temp, incorrect containers)	compliance	e samples,	a copy of t	s form will be sent to the North Carolina DEHNR Certifica	tion Office (i.e out of